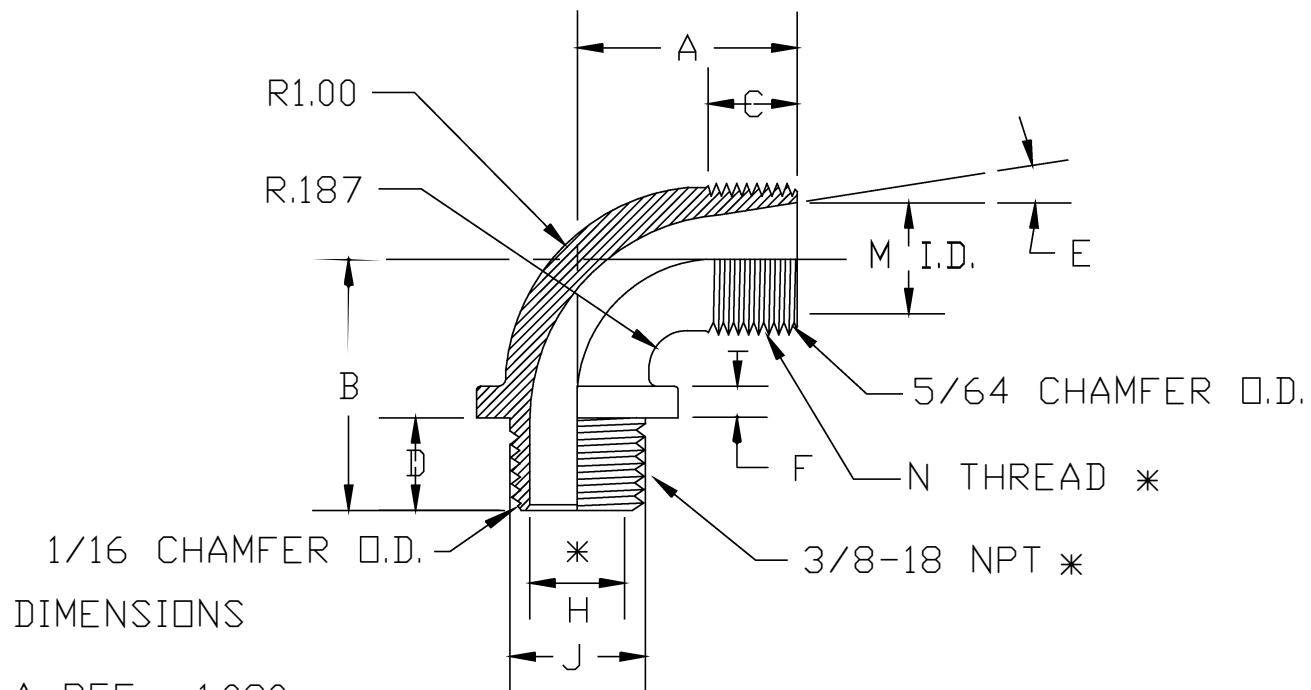




DIMENSIONS

A	REF.	1.090
B	REF.	1.245
C	REF.	.437
D	REF.	.450 (TAPER THREADS THIS DISTANCE)
* E	REF.	9° AS CAST
F	REF.	.156
G	REF.	1.000 HEX
* H	.45"	CORE DIAMETER THRU ENTIRE PART
J	REF.	.675Ø
M	REF.	Ø.550/Ø.570 PARTIAL CLEANUP PERMISSABLE
* N	THD.	3/4-20 UNEF-2A

* NOTES:

NO SHARP CORNERS, PARTICULARLY @ BORE H AND DIA. "M". ALL CHAMFERS ARE 45°

* INDICATES CRITICAL INSPECTION DIMENSIONS



SCALE: APPROX. FULL
 MATERIAL: ALLOY 380.1
 FINISH: NATURAL/MACHINED
 PART NAME: BODY 90 DEGREE
 PART NUMBER: RSR-9000-B
 DRAWING DATE: 7/27/00 C.V.

REV.	DATE	CHANGE	
A	7/27/00	DRAWING RELEASED	UNLESS OTHERWISE SPECIFIED 3-PLC. DIM. +/-.005 2-PLC. DIM. +/-.010 1-PLC. DIM. +/-.015 FRACTIONAL +/-.1/64 ANGULAR +/-.1°
B	10/27/00	H DIM. .450 WAS .470	
C	1/25/10	"H" CORE DIA. IS NOW THRU ENTIRE PART & ANGLE "E" IS NOW 9 DEG. WAS 12 DEG.	