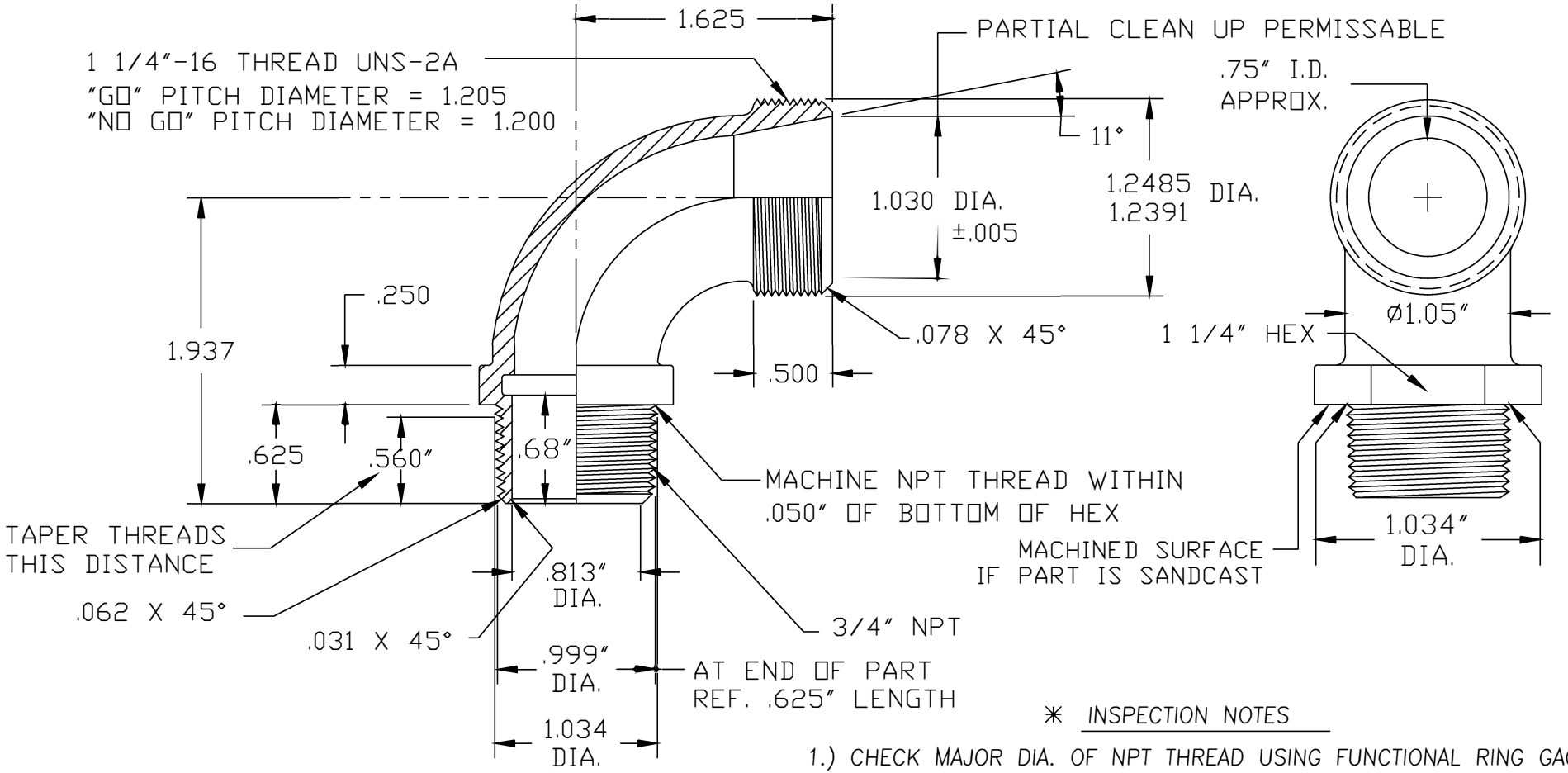

✳ INSPECTION NOTES

1.) CHECK MAJOR DIA. OF NPT THREAD USING FUNCTIONAL RING GAGE (.135" THK. X 1.010" I.D.) PLACE GAGE OVER NPT THREAD. GAGE SHOULD FIT APPROX FLUSH WITH END OF PART BUT NOT BEYOND

2.) THE FIT FOR 3/4-14 NPT RING GAGE IS +/- 1/2 TURN

3.) ✳ INDICATES CRITICAL INSPECTION DIMENSIONS

NOTES:

1.) NO FLASH OR SHARP CORNERS PERMITTED, PARTICULARLY @ DIA. .813"

2.) MAKE FROM BLANK CASTING M-9200 713 ALUM OR ALUMINUM ALLOY B380.1

REV.	DATE	CHANGE
A	1/14/93	REDRAWN USING CAD6
B	3/17/04	REDRAWN AND REDIMENSIONED
C	3/22/04	DIM. .560" WAS .546 & .999" WAS .995
D	8/24/04	MACHINE NPT TH'D WITHIN .050 "OF HEX

UNLESS OTHERWISE SPECIFIED
3-PLC. DIM.+/-.005
2-PLC. DIM.+/-.010
1-PLC. DIM.+/-.015
FRACTIONAL +/-1/64
ANGULAR+/-1°

BRIDGEPORT

SCALE:	APPROX FULL
MATERIAL:	SEE NOTE (2)
FINISH:	CAST/MACHINED
PART NAME:	BODY 90 DEGREE
PART NUMBER:	RSR-9200-B
DRAWING DATE:	5/22/90