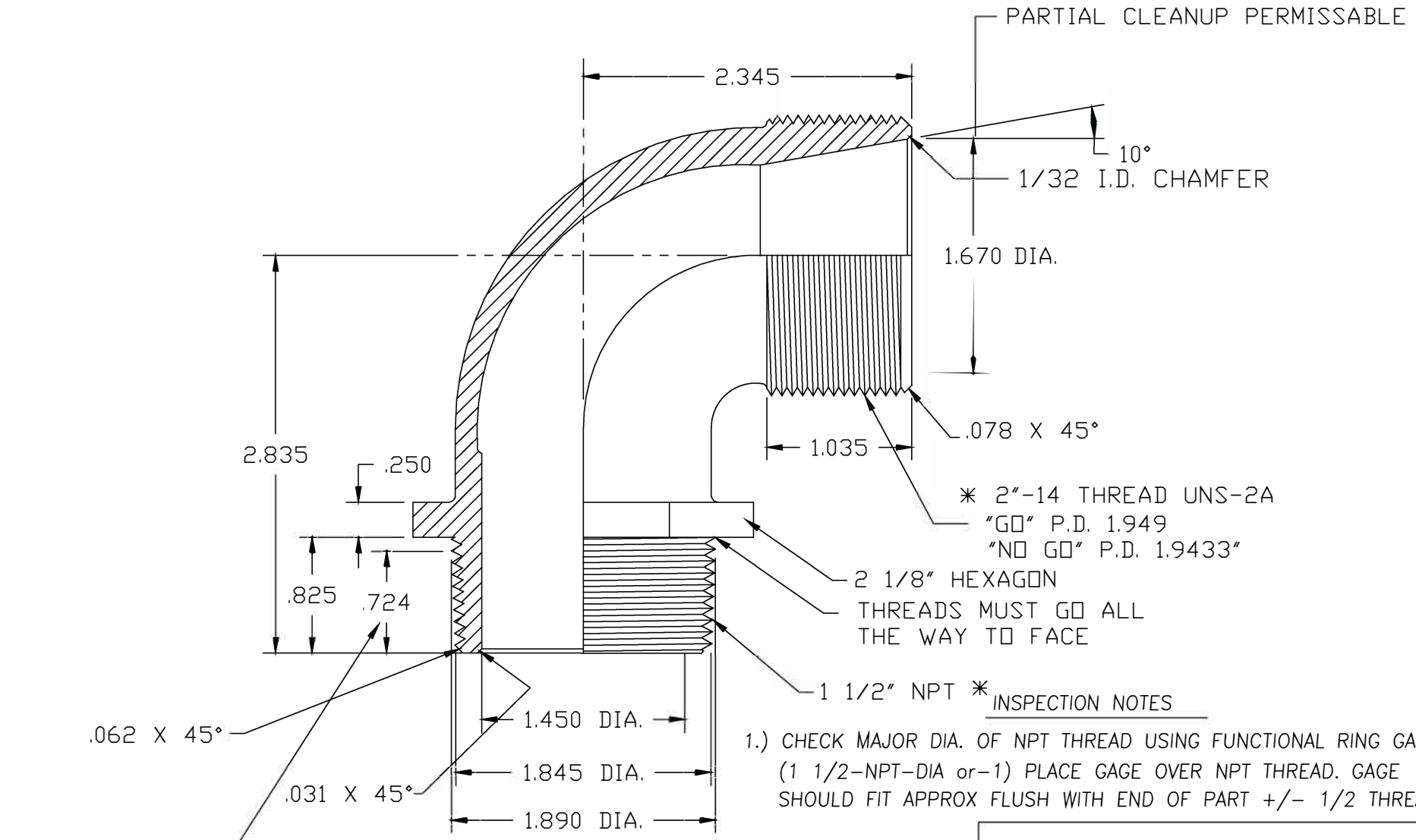

INSPECTION NOTES

1.) CHECK MAJOR DIA. OF NPT THREAD USING FUNCTIONAL RING GAGE (1 1/2-NPT-DIA or-1) PLACE GAGE OVER NPT THREAD. GAGE SHOULD FIT APPROX FLUSH WITH END OF PART +/- 1/2 THREAD

INSPECTION NOTES

2.) THE FIT FOR 1 1/2" NPT RING GAGE IS +/- 1 TURN

3.) NO SHARP CROWNS PERMITTED ON THREADS

REV.	DATE	CHANGE
B	8/16/06	REDRAWN TO CAD LT & REVISED 1 1/2 NPT DIMS.
C	12/4/08	ADDED 1/32 I.D. CHAMFER
D	5/26/10	ADDED INSPECTION NOTE 1 AND NOTES 2 & 3
E	6/10/10	ADDED MISSING DIM. 2 1/8" HEXAGON

UNLESS OTHERWISE SPECIFIED
3-PLC. DIM.+/-.005
2-PLC. DIM.+/-.010
ANGULAR+/-1°

BRIDGEPORT

SCALE: FULL
MATERIAL: 713 ALUMINUM
FINISH: NATURAL
PART NAME: BODY 90 DEG.
PART NUMBER: RSR-9500-B
DRAWING DATE: 6/15/00